**RESUME**

**RAMESHWAR D MISHRA**

House No- L-121, Pocket-L, Delta-2, Gr.Noida

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**MAINTENANCE AND PROJECT PROFESSIONAL**

*Seeking an opportunity for professional challenge and growth to support and enhance the objectives of the company*

**PROFILE**

* Competent and result oriented professional with **experience of 12+ years** in **Maintenance and Projects** **for Mixing, Calendar, Extruders, Tyre Building, Bias cutter, Bead winding, Tyre uniformity area (OTR, Agri Radial, Bias, Marangoni** )Currently spearheading efforts as Sr. Manager Projects/Maintenance Mixing/Calendar/Extruders/Tyre building area. (Calendar/OTR+Agri+Bias Tyre building) with MRL Tyres Ltd, Noida
* Strong background in **judiciously deploying plant resources - Manpower, Materials and Machines** - to maximize capacity utilization and achieve profitability milestones; key competencies in project planning, scheduling, monitoring, and execution of projects from scratch without incidences of time / cost overruns.
* Proficient in **setting up and managing production operations** with a view to achieve business objectives and ensure top line and bottom line profitability; adept in **identifying the bottlenecks and critical areas** while executing the projects; experience in risk & hazard management, implementing good manufacturing practices.
* **Multitasking credentials** with excellent planning, execution, monitoring and resource-balancing skills, making constant endeavors to meet or exceed expectations and demands of the organization. Effective planner & leader having wide knowledge in ensuring optimum inventory levels for achieving cost savings without hampering the day-to-day operations.

***Core Competencies*** *⬩ Material Management ⬩ People Management ⬩ Operations Management ⬩ Process Improvements ⬩ Resource Management ⬩ Quality Management ⬩ Safety Management ⬩ ISO Systems Implementation ⬩ Interpersonal Skills ⬩ Project Management*

***Key Accomplishments***

* *Winner of various awards, recognition and rewards for successfully executing projects on* 
  + *Reduction on fabric scrap; Aug’17*
  + *Gold medal at National level quality chapter- Chennai “ reduction of Tyre defects by improving drum quality”*
  + Bronze medal at National level quality chapter- Gwalior “Reduction in Fabric Scrap”

**PROFESSIONAL EXPERIENCE**

**MRL TYRES LIMITED, NOIDA since March’ 18**

***Senior Manager Maintenance and Projects***

**Areas of Exposure**

* Ensure complete execution of P**roject within specification, quality, timeline & cost**
* **Maintenance/Troubleshooting**: - Maintenance of process plant by proper Planning and effecting predictive & preventive maintenance schedules for various equipments, to avoid major problems by implementing reliability maintenance activity. Identifying areas of bottlenecks / breakdowns and taking steps to rectify the equipments through application of trouble shooting tools like root cause analysis **MTBF** and **MTTR** analysis.
* Estimation/Procurement: Procurement of different items needed for commissioning, maintenance & modification of machines. Control the capital budget by proper planning. Knowledge of SAP system for procurement of items.
* Prepare Equipment layout. Finalize the same in consultation with concerned stake holders
* Prepare detailed, Equipment Schedule, including - Equipment specification preparation, Erection/commissioning- to suit the - Plant start up & Ramp up, **Capex** preparation and execution.
* Work on **scrap reduction** with effective production
* Maintains safety, health, and environmental policies and procedures; implements programs and procedures required to ensure SHE (safety health and environment) and overall Plant cleanliness.
* Spearheading efforts for managing entire gamut of activities pertaining to production planning and supervision and ensuring optimal utilization of all resources including manpower, machinery and raw materials

**Accountabilities:**

* Ensure timely ‘Erection/Commissioning’ of all the equipments as per project schedule
* Ensure performance of all the equipments as per agreed ‘Specification & Performance acceptance criteria’
* Ensure compliance of all statutory requirements by all the contractors at the site
* Actively contribute in the Preparation of ‘Project Schedule’, Project execution Plan & Resource plan
* Prepare ‘Equipment layout’. Finalize the same in consultation with concerned stake holders
* Prepare detailed ‘Equipment Schedule’ considering the timelines for ‘Equipment specification preparation, Ordering, Erection/commissioning’ to suit the ‘Plant start-up & Ramp up’
* Prepare ‘Detailed Equipment specification’
* Select Equipments after detailed discussion with various renowned vendors
* **Hands on experience on installation , commissioning of Banbury , Calendars, extruders, Bias cutter, Bead winding, Tyre building machine , bead apexing machine , Curing presses , automation system and TUO/DBM**

**BALAKRISHNA INDUSTRIES LTD., BHUJ since June’ 14 –March’ 18**

***Manager Maintenance and Projects***

**Areas of Exposure**

* Ensure complete execution of P**roject within specification, quality, timeline & cost, Prepare equipment layout**
* **Capex** preparation and execution.
* **Maintenance/Troubleshooting**: - Maintenance of process plant by proper Planning and effecting predictive & preventive maintenance schedules, Work on **scrap reduction** with effective production
* Spearheading efforts for managing entire gamut of activities pertaining to production planning and supervision and ensuring optimal utilization of all resources including manpower, machinery and raw materials

**Accountabilities:**

* Hands on experience on installation , commissioning of Banbury , extruder , bead apexing machine , Curing presses , Tyre building machine , automation system and TUO/DBM
* Hands on experience on Banbury, extruder, TBM, curing presses, bead apexing machine, TUO/DBM and automation system, Should have experience in PCR , TBR , OHT project
* New project co-ordination for Erection and Commissioning of Radial & Bias Tyre building machines.
* New project co-ordination for Erection and Commissioning of Calendar/Extruders/Bias cutters
* Area in charge Tyre building Maintenance, Marangoni, 2 D strip winder. 59J/2025 AHL, BJ, Yantai, LX, Allwell
* In charge of Drum repairing workshop, In charge of Green Tyre trolleys repairing and Maintenance.
* Vendor development / vendor compatibility approval/Budget planning & controlling of budget heads.
* Analysis & countermeasures of problem occurring through maintenance tools MTBF, MTTR. Etc.
* Implementation of Quality Management System(5S, SOP,  Kaizen, 5 Why analysis, ISO Compliance)
* Actively handling Material handling system, Tyre building Drum repairing workshop.
* Developed working standards for the p& components for process requirement
* Responsible of Breakdown maintenance, Preventive and Predictive maintenance of Tyre Building machines
* Failure data and down time analysis , Daily checks  to reduce major breakdowns
* Responsible of Spare Parts management/monitoring and co-ordination with engineering stores for Mini-Max
* reventive maintenance for the tire building machines.
* Designing and modifying various machineries

**J K TYRE INDUSTRIES LIMITED, GWALIOR Dec’ 09- Jun’ 14**

***Assistant Manager Maintenance (****Radial Tyre building/Stock preparation area)*

**Accountabilities:**

* Developments of SOP for the regular maintenance practices. Planning for preventive & shutdown maintenance.
* Development of check standards for the individual machines.
* Worked in organizations and been actively associated with TPM / LEAN / Continuous Improvement initiatives.
* Maintaining & generating new SOP for the equipments, (check std., check sheet, other ISO /QS requirements)
* Monitor & handling of engineering stores activity, Run out check and correction of Tyre building drums.
* Drive safety initiative to achieve zero fatality, Radial Tyre building MTC Planning and execution
* Erection/commissioning of NRM 1st stage TBM, GTIC and VMI 2nd stage TBM machines.

**CEAT TYRE INDUSTRIES LIMITED, MUMBAI Aug’ 06- Dec’ 09**

***Executive Maintenance*** *(Bias Tyre building+Tyre Curing)*

**Accountabilities**

* Responsible for shift breakdown maintenance.
* Responsible for size changes and approval of FTC
* Responsible of new size follow ups with technical and adherence of machine setting accordingly.
* Responsible for air leakage monitoring and correction. Daily steam leakages monitoring and trap audits
* Responsible for breakdown maintenance & root cause analysis so countermeasures are taken to prevent re-occurrence.
* Identify critical equipments and Circulate Preventive maintenance plan to production/tech dept.
* Lubrication planning for Tyre Building machines/Curing presses.
* MTC Planning/Execution for Tyre building machines/Tyre curing presses.

**Computer Proficiency**

⬩ MS word ⬩ Power points presentation. ⬩ Working experience of SAP ⬩ Generating Indents/ service order/ Purchase order ⬩ MS Office

**EDUCATIONAL CREDENTIALS**

* 2006 : B.E. (Mechanical) North Maharashtra University scored - **65%.**
* 2002 : XII from R.D.M.P Junior college, Dondaicha (Maharashtra)- **72%**
* 1999 : X from Bhonsala Military School, Nashik (Maharashtra)- **70%**
* Date of Birth : 1st Feb, 1984
* Permanent Address : C-22 Ami Park society, Vijalpore, Navsari (Gujarat)
* Linguistic Abilities : Hindi, English & Marathi